

# Williamsburg D6



- Never needs painting.
- Virtually maintenance free.
- Comes with a full Line of accessories
- Made with the Rich-Lock™ Color System.
- Comes with a Life Time Limited Warranty including fade and hail Protection.

Williamsburg siding creates the authentic look of deep shadow lines usually found only with traditional wood siding.

## **Manufacturer**

Materials to be supplied by Continental Manufacturing LLC, 800 S Wellington, Richmond, MO 64085.

## **Materials**

All of the vinyl siding shall be extruded Poly Vinyl Chloride (PVC) and shall conform to the following requirements established by ASTM Specifications D 3679, developed in cooperation with the industry and published by the American Society for Testing and Materials.

## **Typical Compound Properties**

Tensile Strength: ASTM D638 6,040 psi  
Tensile Modulus: ASTM D638 365,000 psi  
Flexural Strength: ASTM D790 11,500 psi  
Flexural Modulus: ASTM D790 410,000 psi  
Izod 73°F Method A 17.0 ft-lb/in

## **VSI Flammability**

Burn Length (0.040 in Bar) ASTM D635 0\* IN. Burn Time (0.040 in Bar) ASTM D635 0\* Sec  
Drop Dart Impact Resistance Procedure A, 73° F ASTM D4226 1.9 in-lb/mil  
Drop Dart Impact Resistance Procedure B, 73° F ASTM D4226 4.0 in-lb/mil  
Vulcanizate Properties Hardness Instantaneous, D ASTM D2240 83  
Thermal Properties HDT Unannealed, 264 psi ASTM D648 162 °F  
Coeff of Linear Thermal Expansion ASTM D696 3.6EO in/in/°F  
Gloss: plus or minus 5 units, ASTM D3679  
Surface Distortion: No Distortion at 105°F, ASTM D3679  
Weatherability: No surface or structural defects when tested as per ASTM D3679

## **Siding Dimensions and Description**

Williamsburg D6, horizontal siding panel, 12 in. wide exposure configured as two 6 in. panels, 12' and 16' 8" & 29' lengths.  
Thickness 0.048 in. ±0.002 in.

**Embossed Wood Grain:** Color to match the samples provided.

**Interlock:** Siding panels are made with post form style lock with positive interlock.

Both ends of the panel are factory cut and notched for overlap.

Weep holes: Small holes under the bottom butt prevent vapor build up and allow accumulated moisture to escape.