

Williamsburg D6



- Never needs painting.
- Virtually maintenance free.
- Comes with a full Line of accessories
- Made with the Rich-Lock™ Color System.
- Comes with a Life Time Limited Warranty including fade and hail Protection.

Williamsburg siding creates the authentic look of deep shadow lines usually found only with traditional wood siding.

Manufacturer

Materials to be supplied by Continental Manufacturing LLC, 1026 S. Powell Road, Independence, MO 64055.

Materials

All of the vinyl siding shall be extruded Poly Vinyl Chloride (PVC) and shall conform to the following requirements established by ASTM Specifications D 3679, developed in cooperation with the industry and published by the American Society for Testing and Materials.

Typical Compound Properties

Tensile Strength: ASTM D638 6,040 psi

Tensile Modulus: ASTM D638 365,000 psi

Flexural Strength: ASTM D790 11,500 psi

Flexural Modulus: ASTM D790 410,000 psi

Izod 73°F Method A 17.0 ft-lb/in

VSI Flammability

Burn Length (0.040 in Bar) ASTM D635 0* IN. Burn Time (0.040 in Bar) ASTM D635 0* Sec

Drop Dart Impact Resistance Procedure A, 73° F ASTM D4226 1.9 in-lb/mil

Drop Dart Impact Resistance Procedure B, 73° F ASTM D4226 4.0 in-lb/mil

Vulcanizate Properties Hardness Instantaneous, D ASTM D2240 83

Thermal Properties HDT Unannealed, 264 psi ASTM D648 162 °F

Coeff of Linear Thermal Expansion ASTM D696 3.6EO in/in/°F

Gloss: plus or minus 5 units, ASTM D3679

Surface Distortion: No Distortion at 105°F, ASTM D3679

Weatherability: No surface or structural defects when tested as per ASTM D3679

Siding Dimensions and Description

Williamsburg D6, horizontal siding panel, 12 in. wide exposure configured as two 6 in. panels, 12' and 16' 8" & 29' lengths. Thickness 0.048 in. ±0.002 in.

Embossed Wood Grain: Color to match the samples provided.

Interlock: Siding panels are made with post form style lock with positive interlock.

Both ends of the panel are factory cut and notched for overlap.

Weep holes: Small holes under the bottom butt prevent vapor build up and allow accumulated moisture to escape.